Special Features:

**High Speed** - HZ-Series centrifugal barrel finishers can debur and polish parts in a fraction of the time compared with other conventional methods. A part that takes four hours to finish in a vibratory tumbler can be done in just 20 minutes. Single digit Ra surface finishes are possible.

**Divided Barrels** - A key advantage with barrel tumbling is the ability to easily separate small parts into their own compartment through the use of barrel dividers. This helps to avoid part-on-part impingement and damage from parts hitting each other.

**Variable Frequency Control** - With the ability to control the speed of the tumble, the operator can polish and achieve finer finishing at lower speeds. Higher speeds allow for aggressive deburring and edge radiusing.

**Safe and Easy Operation** - The integral hood switch and two-button jog requirement makes HZ-Series machines extremely safe to operate. The hood is securely locked during cycles. Timers and industrial switches and controls make running the machine simple. The barrel cover lift eliminates the heavy lifting.

**Isotropic Finishing** - The finish achieved by centrifugal barrel tumbling machines is isotropic. This means the surface is consistent in all directions unlike hand polishing.

**Industries**:
- Additive Manufacturing
- Aerospace and Aviation
- Defense and Military
- Dental and Orthodontics
- Firearms and Ammunition
- Medical and Orthopedic
- OEM’s and Manufacturing
- Performance Motorsports

**How it Works**

Centrifugal barrel finishing machines operate on the “Ferris Wheel” principle with a one-to-one ratio of barrel rotation to turret rotation. Each of the four barrels is loaded to roughly 50-80% full of media, parts, water, and compound. During operation, rotation of the turret creates a sliding force inside the barrel. This motion causes parts and media to contact each other in random or isotropic directions. The resulting finish is consistent across the entire surface of the part. ISO Finishing provides complete sample processing.
ISO Finishing offers a free sample processing service to demonstrate how our equipment and media will work on your parts. Call us at 844-623-7998 or email us at info@isofinishing.com to learn more.

<table>
<thead>
<tr>
<th>Models</th>
<th>HZ-12</th>
<th>HZ-40</th>
<th>HZ-60</th>
<th>HZ-85</th>
<th>HZ-120</th>
<th>HZ-160</th>
<th>HZ-220</th>
<th>HZ-330</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main Motor HP</td>
<td>1</td>
<td>3</td>
<td>5</td>
<td>7.5</td>
<td>10</td>
<td>15</td>
<td>15</td>
<td>30</td>
</tr>
<tr>
<td>Total Capacity</td>
<td>.4 Cu. Ft.</td>
<td>1.4 Cu. Ft.</td>
<td>2 Cu. Ft.</td>
<td>3 Cu. Ft.</td>
<td>4.7 Cu. Ft.</td>
<td>7.1 Cu. Ft.</td>
<td>8 Cu. Ft.</td>
<td>12.8 Cu. Ft.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>700 lbs.</td>
<td>1280 lbs.</td>
<td>3000 lbs.</td>
<td>3300 lbs.</td>
<td>2900 lbs.</td>
<td>3500 lbs.</td>
<td>5200 lbs.</td>
<td>6800 lbs.</td>
</tr>
<tr>
<td>Dimensions L x W x H</td>
<td>32” x 31” x 55”</td>
<td>47” x 38” x 49”</td>
<td>68” x 39” x 94”</td>
<td>75” x 39” x 94”</td>
<td>71” x 57” x 75”</td>
<td>74” x 57” x 75”</td>
<td>81” x 57” x 75”</td>
<td>90” x 56” x 80”</td>
</tr>
<tr>
<td>Barrel Length/Diam.</td>
<td>8.375” x 5”</td>
<td>12.5” x 6.875”</td>
<td>25.75” x 5.875”</td>
<td>33.5” x 6”</td>
<td>17.25” x 10.25”</td>
<td>20.75” x 12”</td>
<td>27.5” x 12”</td>
<td>42” x 12”</td>
</tr>
<tr>
<td>Max RPM</td>
<td>250</td>
<td>225</td>
<td>225</td>
<td>225</td>
<td>150</td>
<td>150</td>
<td>135</td>
<td>115</td>
</tr>
</tbody>
</table>

**Features and Options**

- **Cover Lift**: Pneumatic system for easily opening barrels. Eliminates heavy lifting of covers.
- **PLC Option**: Store processes for various parts and cycle steps. Allows for more automation and machine monitoring.
- **Barrel Dividers**: Keep precision parts separate during the tumbling process to avoid damage.
- **Media Separator**: Dump full barrels to easily separate media and parts.

**Free Sample Processing**